

Date: Friday, 17/10/2008 9:06:50 AM
 User: Melanie Fauteux

Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	HEADREST ADAPTER
Job Number	42711			
Estimate Number	13333			
P.O. Number	:		Part Number	: D3773041
This Issue	17/10/2008	S.O. No. :	Drawing Number	: D3773 REV B
Prsht Rev.	: NC		Project Number	:
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	40980		Material	:
Written By	:		Due Date	: 24/10/2008 Qty: 6 Um: Each
Checked & Approved By	:	MF 08-10-17		
Comment	: Est Rev:A 08-05-21 new issue DD verified by:ec Est Rev:B 08-07-18 revB as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Pick Packing Kit
2.0	D37731	Adapter
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Adapter batch: B 40996 SP 08.12.04
3.0	D37733	Leg
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Leg batch: B 40997 SP 08.12.04
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
		 Comment: LARGE FABRICATION RESOURCE 1 1- locate top hole with a 3/16" dowel pin and tack weld D3773-1 adapter to D3773-3 leg as per dwg D3773 ****take dowel pin out before welding**** 2- weld as per dwg D3773 QSI004 316 S.S. Welding Rod Batch: M 106762 SP 08.12.04 (6X) 3- if necessary grind interior of D3773-3 leg flush after welding SP 08.12.05



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Seq. #: Machine Or Operation:

Description :

5.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/12/08 (X6)

6.0 QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

Opc 08/12/08 (X6)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57245

JJS 08/12/08 (X6)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/09 JJS

Job Completion



MF 08-12-08













